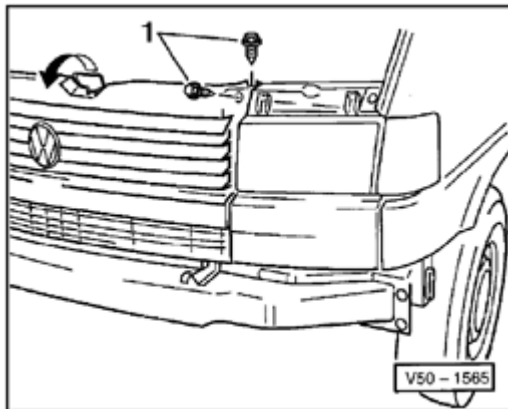


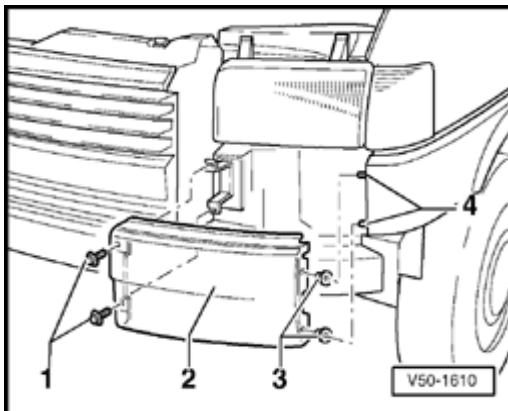
Body, front

Lock carrier with attached components, removing and installing

- Remove dampening pan ⇒ [Page 50-7](#)
- Remove front bumper ⇒ [Page 63-1](#) .

**A**

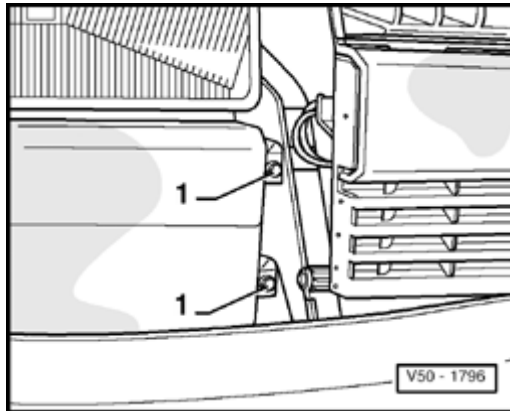
- Remove hex bolts -1- on left and right.
- Fold radiator and lock carrier out forwards -arrow-.

**A**

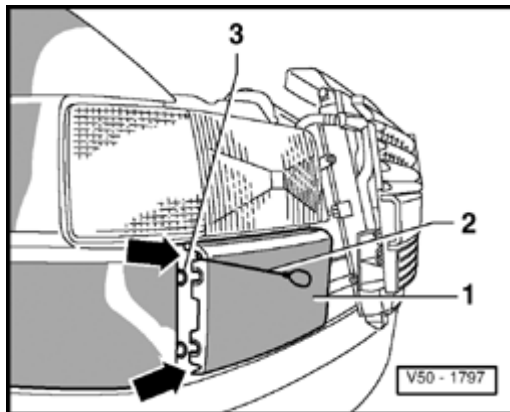
Vehicles up to 09.90

- Remove left and right hex bolts -1-.
- Pull apron -2- with sleeves -3- off pins -4- at left and right.

Vehicles from 10.91

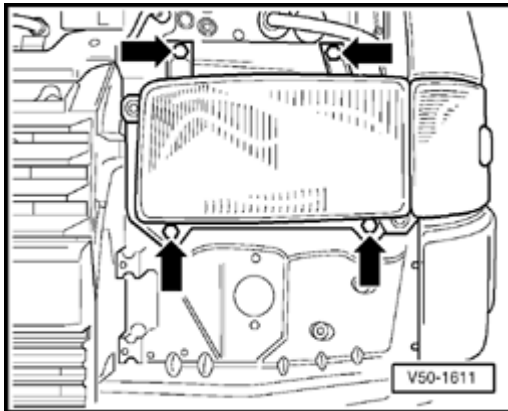


- A - Remove left and right combi hex. bolts -1-.



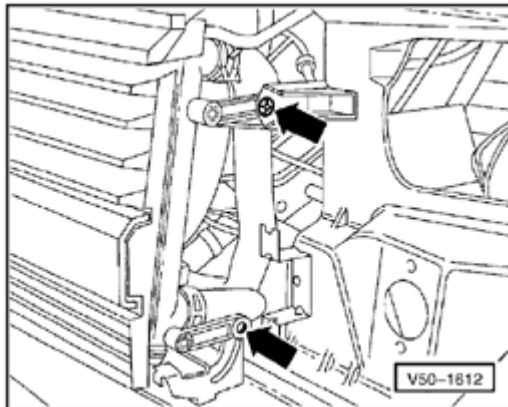
- A - Pull apron -1- off the pins -3- with the aid of a (locally manufactured) hook -2- (approx. 2 mm dia. wire). Place hook above or below the pins -arrows-.

Continuation for all vehicles



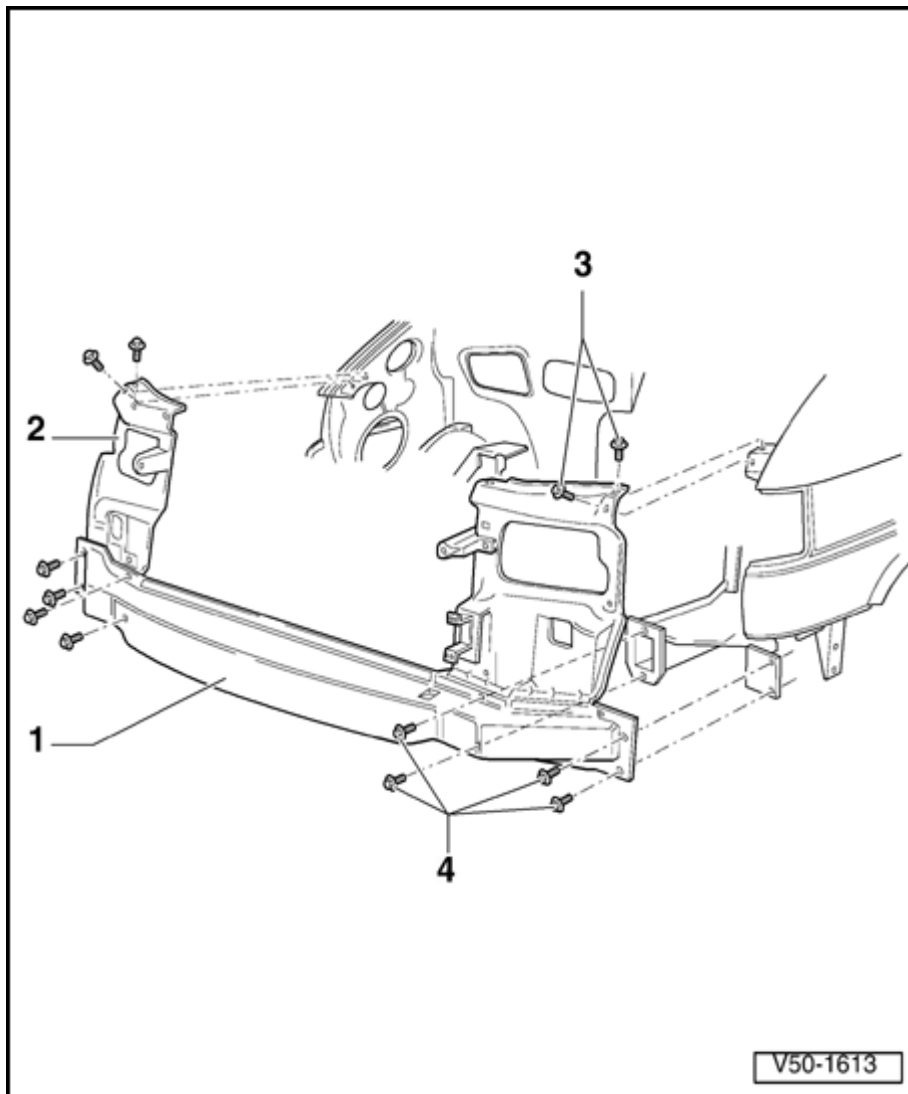
A

- Remove headlights and turn signals at left and right (four combi hex. bolts -arrows- and separate electrical connectors).
- Hook workshop crane onto radiator (VAG 1202A).

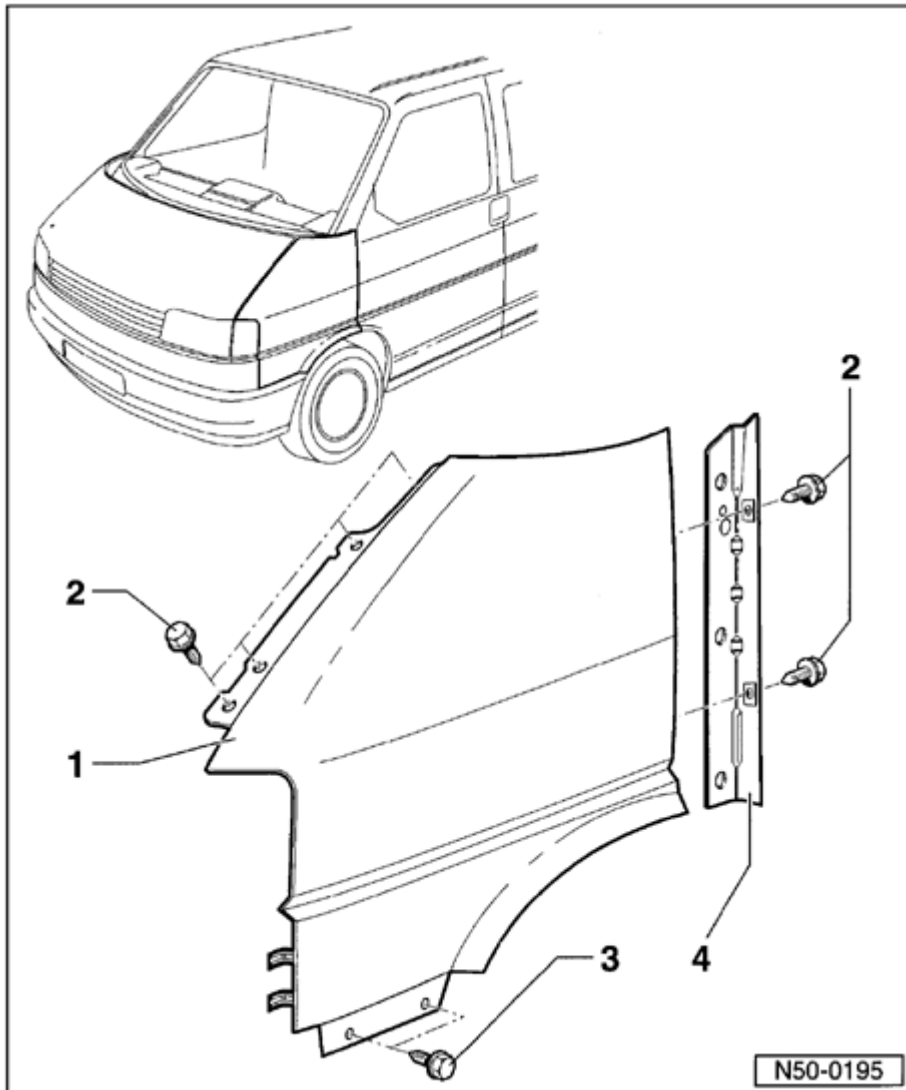


A

- Drive pins out of spreader clips -arrows- at left and right and unclip spreader clips from radiator brackets.
- Lift radiator with workshop crane.



- Unbolt cross member -1- together with headlamp bracket -2-.
- Tightening torques:
 - ◆ Bolt -3- = 8 Nm
 - ◆ Bolt -4- = 8 Nm up to 8.93
 - ◆ Bolt -4- = 19 Nm from 9.93
- Unclip electrical leads from cross member/headlight bracket.



Fender, front

Assembly overview from 01.96

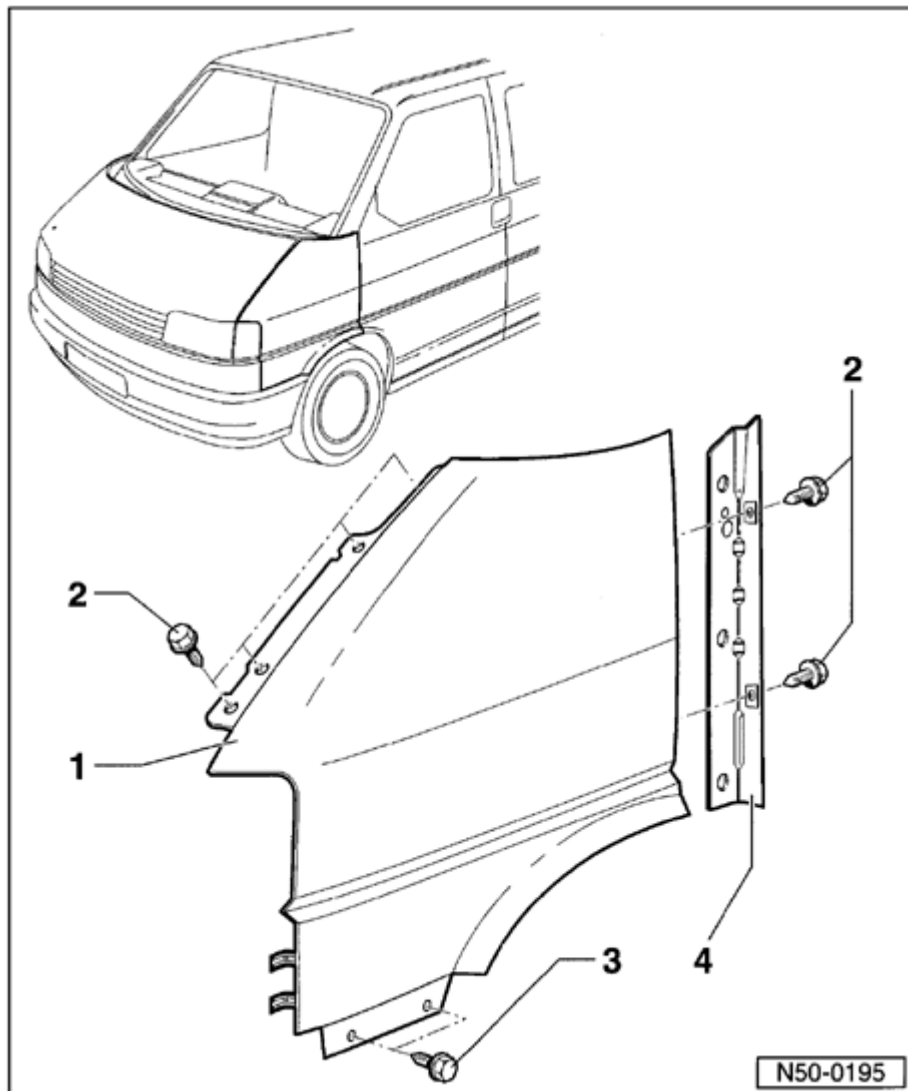
1 - Fender

◆ Removing

- Remove front bumper ⇒ [Page 63-1](#) .
- Remove turn signal.
- Remove hex bolts - 2 - and - 3 - .
- Heat fender in area of wheel arch with a hot air blower and pull off (if necessary cut through PVC material with utility knife; second technician necessary).

Note:

- ◆ PVC must only be heated lightly and briefly.
- ◆ PVC must not change in color or blister.



2 - Hex-screw

- ◆ With small washer

3 - Hex-screw

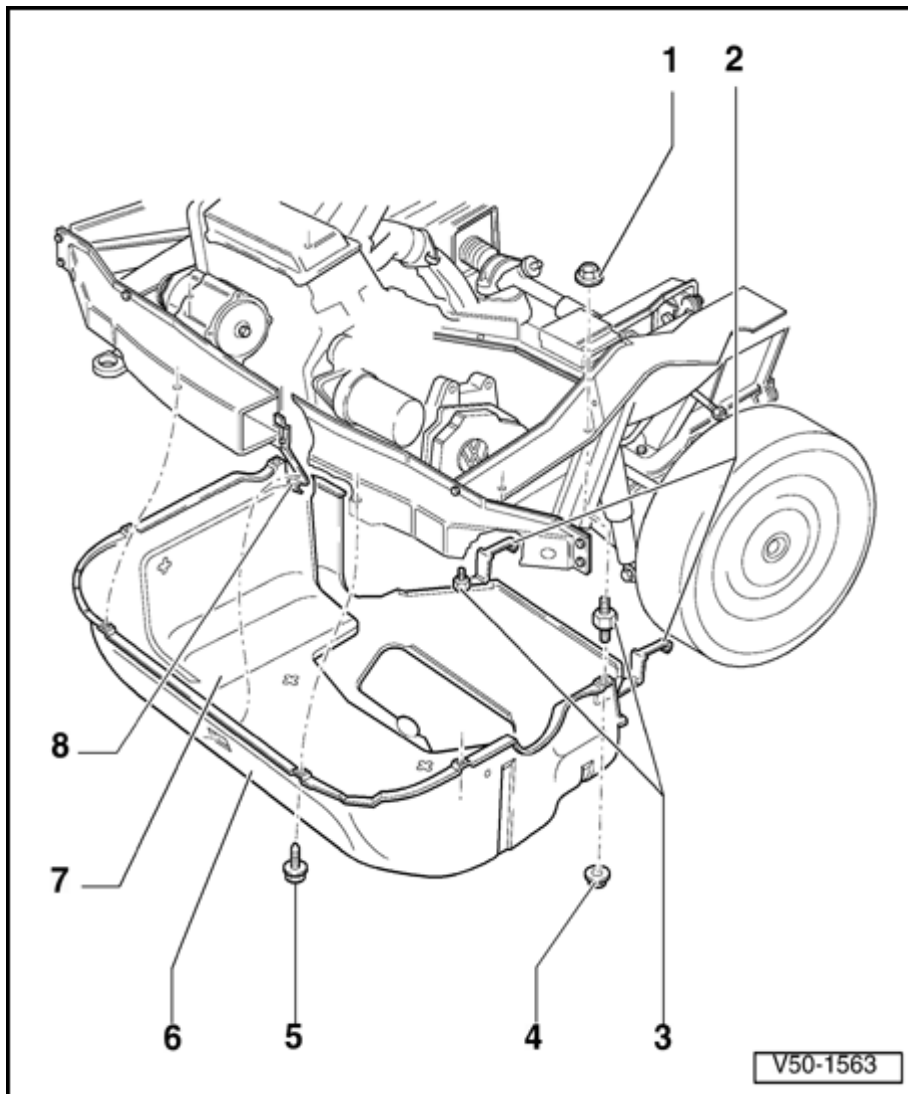
- ◆ With large washer

4 - Rib plate

- ◆ Installed to enable the gaps between fender, front lid and front door to be adjusted via the oversized holes.

Installing

Before bolting on fender, each point of bolting in area of wheel housing -A- pillar must be given a zinc packing AKL 381 035 50.



Sound dampening pan, components

Assembly overview

1 - Hex nut

- ◆ 9 Nm

2 - Bracket

3 - Damping element

4 - Hex nut

- ◆ 9 Nm

5 - Bolt

- ◆ 9 Nm up to 08.93
- ◆ 19 Nm from 09.93

6 - Dampening pan

- ◆ Removing

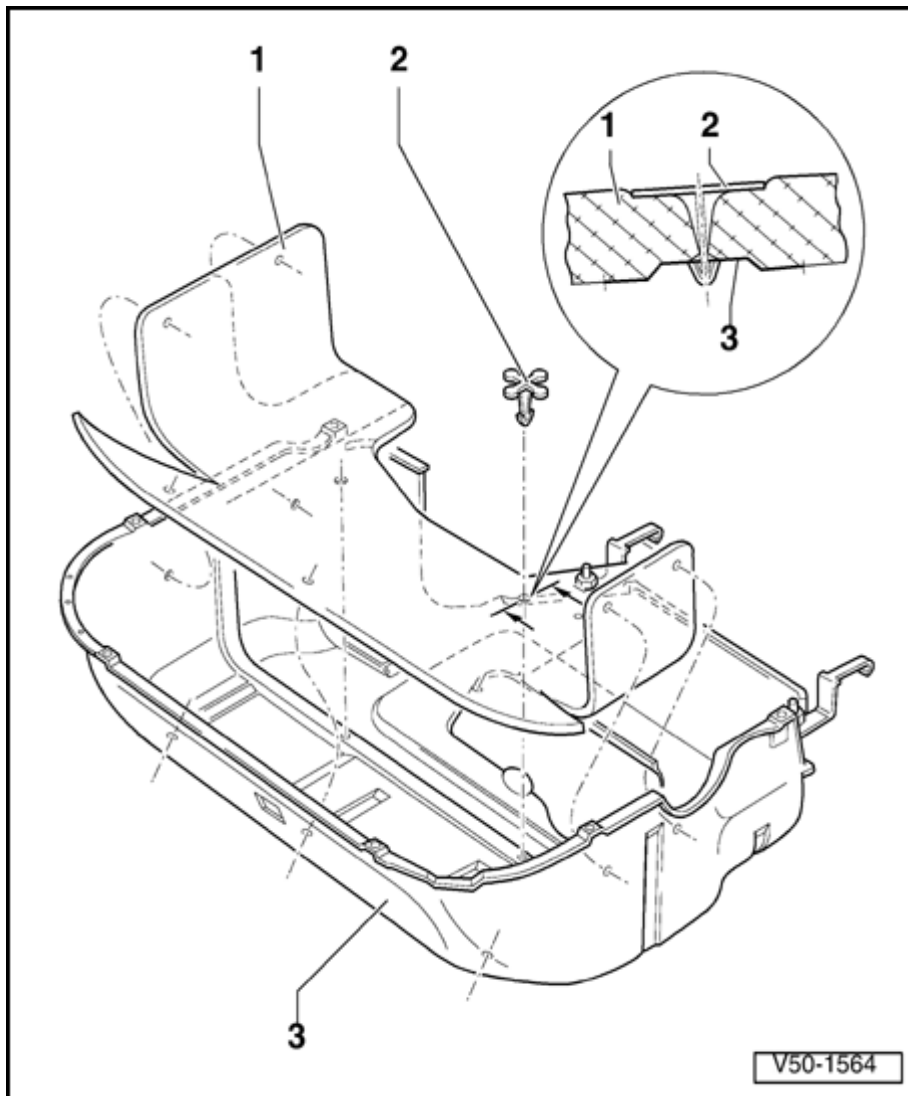
- Remove two hex nuts -4- and six bolts -5-.

- Release locking lever -8-, swing down dampening pan and unhook at brackets -2-.

7 - Damping material

- ◆ Replacing ⇒ [Page 50-8](#)

8 - Locking hook



Sound dampening material, replacing

1 - Sound dampening material

- ◆ On vehicles with automatic transmission or air conditioner, dampening material must be removed according to perforation.

2 - Clip

3 - Sound dampening pan